

### Abstract

The present invention relates a method for turning over a concrete body that is U-shaped in cross-section, from a first position in which the free ends of the arms of the U-shape point downwards into a second position in which the free ends of the arms of the U-shape point upwards. The method, for a concrete body in the first position, comprises the following steps:

- 5 (a) providing the concrete body with at least one essentially closed tank extending over the width of the U-shape, containing a freely fluid layer, such as a layer of water;
- 10 (b) making the concrete body float in water;
- (c) after steps (a) and (b) exerting a rotational moment about an axis of rotation extending transversely to the U-shape on the concrete body such that the fluid layer is displaced in the direction supporting the rotational moment.

The invention furthermore relates to a method for the production of a vessel, such as  
15 a houseboat, using the method for turning over a concrete body.